

**RPRH-404 氯化橡胶防腐中层漆（灰色）****RPRH-404 Chlorinated Rubber Anticorrosive Intermediate Coat (Gray)**

产品特性 Characteristics	极好的防腐性能 Very good corrosion resistance. 极好的屏蔽性能、耐机械磨损性 Very good shielding property and mechanical wear resistance. 极好的施工性能，干燥迅速 Good workability and quick drying.	
产品用途 Uses	主要用于新船或旧船水线以下及以上部位的防腐作为中层漆使用，亦可用于大型钢结构作防腐中层漆。 Used as anticorrosive intermediate coat for the part of the under or below waterline of new ship or old ship, and for large-scale steel structures.	
颜色 Color	灰色 Gray	
施工条件 Application method	无气喷涂 Airless spray	推荐 Recommended
	喷嘴尺寸 Nozzle tip	0.4~0.5mm
	压力 Fluid pressure	100~150kg/cm ²
	稀释比率 Thinning ratio	0~5% by weight（重量比）
	适用于常规的喷涂、刷涂和辊涂 May be applied by spray, brush, or roller.	
稀释剂 Thinner	氯化橡胶稀释剂 Chlorinated rubber thinner	
混合比率 Mixing ratio	单组分 One-pack	
涂装膜厚 Film thickness	干膜: 50μm/道 Dry film thickness: 50μm /coat	湿膜: 85μm/道 Wet film thickness: 85μm /coat
固体含量 Solid content	60%	
比重 Specific gravity	1.36	
涂覆率 Coverage rate	理论值 : 0.13 千克/平方米/50μm L/平方米/50μm Theoretical: 0.13kg/m ² /50μm L/m ² /50μm 实际值 : 与表面处理, 外界环境, 施工方法等多种因素有关。 Actual: depending on the surface treatment, environment, application method.	



干燥时间	温度	10℃	20℃	30℃
Dry time	Temperature			
	指触干燥	35mins	25mins	17mins
	Dry to touch			
	实干:	5.5hrs	4hrs	3.5hrs
	Dry to handle:			
涂装间隔	Min. 最小	5.5hrs	4hrs	3.5hrs
Recoating interval	Max. 最大	—	—	—
储存期限	一年			
Shelf life	One year			
包装规格	单组份包装: 20kg/桶			
Packing specification	One-component packing: 20 kg/barrel			
表面处理	用清水冲去盐分以及其它水溶性污物。 Remove salt and other water-soluble contaminants by flesh water hosing. 依照 SSPC-SP1 溶剂清洗标准除去油脂。 Remove oil thoroughly with suitable detergent in accordance with SSPC-SP1 用高压空气吹扫除去灰尘等污物。 Remove dust and dirt by high-pressure air before paint application. 施工前确认表面清洁干燥。 Confirm the surface clean and dry.			
Surface preparation				
涂装配套	适用下涂: 氯化橡胶铝粉防腐底漆、氯化橡胶防腐铁红底漆 Subsequent coat :Chlorinated rubber aluminum powder or iron red anticorrosive primer. 适用上涂: 氯化橡胶防腐面漆或参考我公司的配套。 Preceding coat :Chlorinated rubber anticorrosive finish or refer to our system.			
Coating system				
安全注意事项	任何油漆施工中均应保证提供以下措施: The following measures shall be guaranteed in any paint applications: 避免接触皮肤和眼睛。 Avoid skin and eye contact. 如果油漆接触到皮肤或眼睛, 应用大量水冲洗并立即就医。 In case of skin or eye contact, flush with large amount of water and immediately get medical attention. 保证良好的通风。 Assure well-ventilated working place. 小心火灾或爆炸。 Take precautions of the risks of fire or explosion. 现场遵守一切健康安全规定。 Observe all health and safety regulations on site			
Safety Precautions				
提醒注意	本说明书所提供信息均为目前我方所掌握最全面正确的资料, 鉴于产品使用条件非我方所能控制, 此中信息不含担保, 即仅在选取产品上对买方负责。由于我公司产品及生产工艺的不断发展, 此中所有信息均以我方确认为准。 The information given on this technical data sheet is correct to the best of our knowledge. In consideration of the application conditions of the product are beyond our control, so no guarantee is involved herein, namely, we are responsible for the buyers only in terms of their selecting a product. All data must be clarified from our company because of the constantly improvement of our product and its manufacturing process.			
Declaration				



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